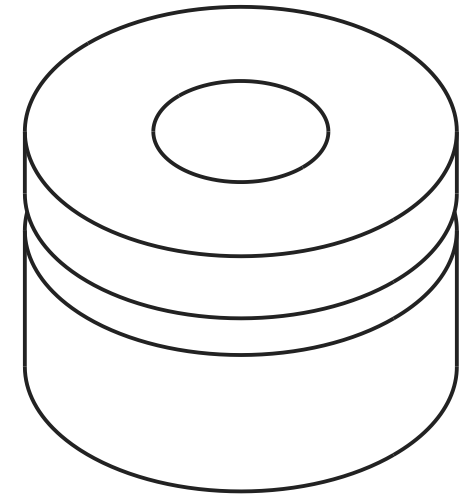
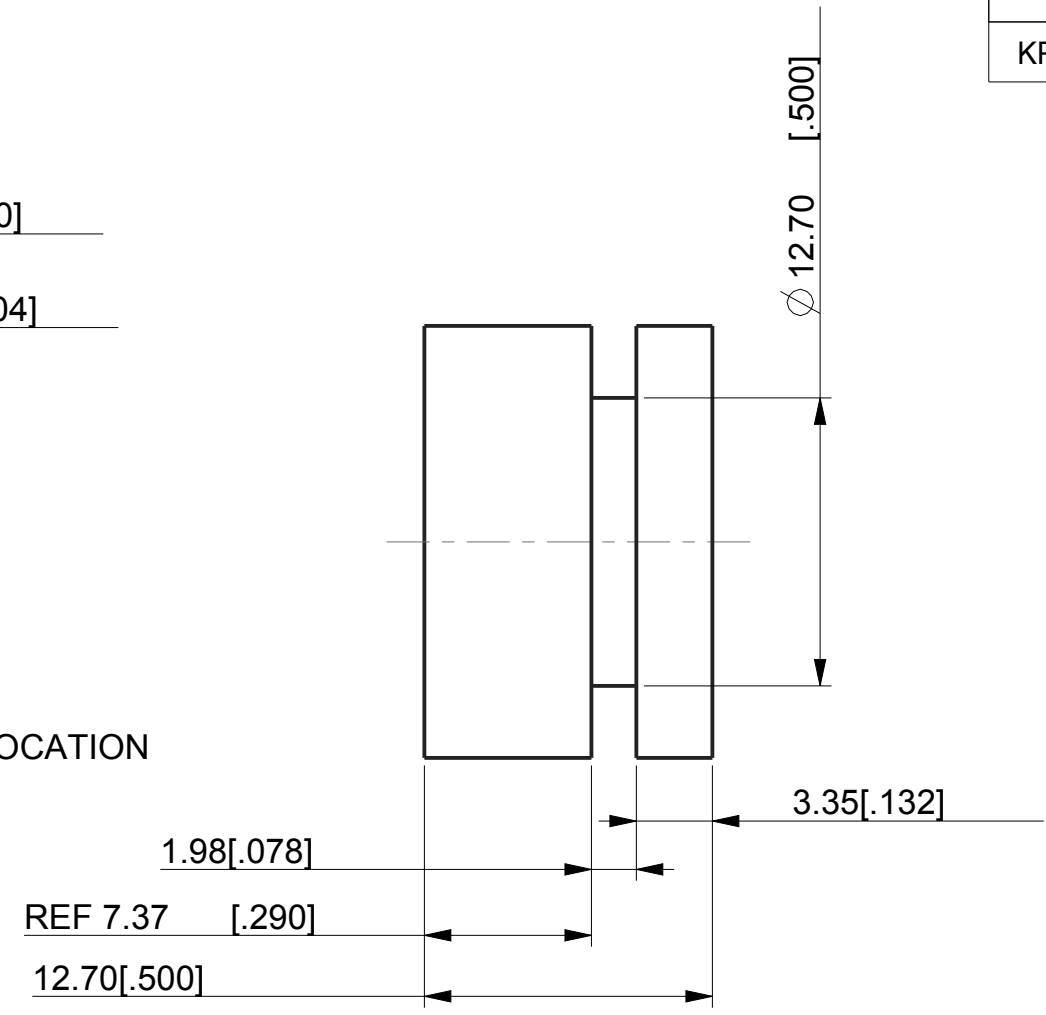
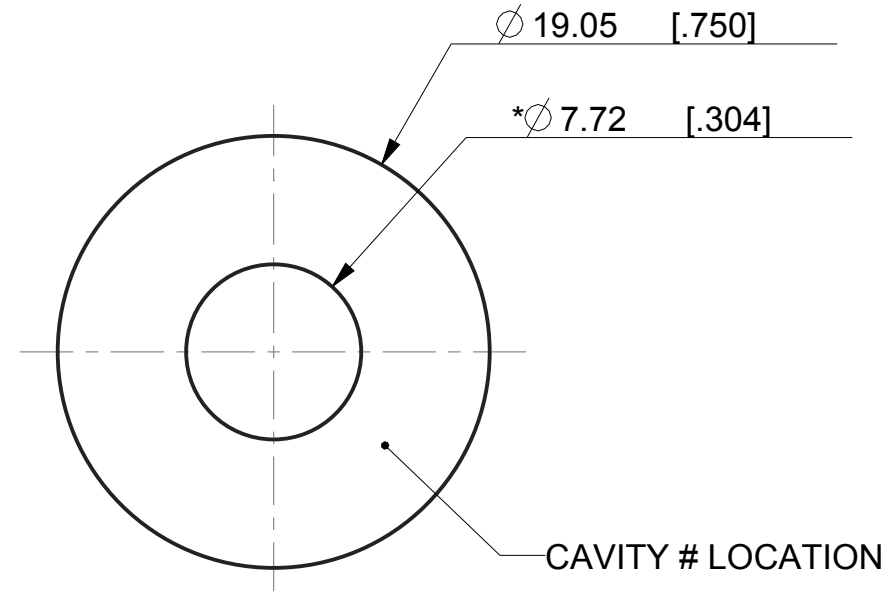




REVISIONS				
DRAWN	REV	DESCRIPTION	DATE	APPROVED
TC	02	CONSOLIDATED ALL MATERIALS TO ONE SPEC. HISTORIC PRINTS CURRENTLY SIT AT REV A. UPDATED FORMAT, NOTES, TOLERANCES, ADDED MISSING DIMS AND -X TO NAMING CONVENTION.	5-25-10	JS
KP/TC	03	ADDED WEIGHT, UPDATED FORMAT, ADDED CAVITY NUMBER	5-31-11	MS



- 3. MAX DRAFT: 2° .
- 2. CRITICAL DIMENSIONS SHALL HAVE Cpk VALUE >= 1.33 WITH ONGOING SPC DATA REQUIRED.
- 1. CRITICAL DIMENSIONS ARE MARKED WITH "*".

NOTES:

G-513-C8012	C-8012
G-513-C8002	C-8002
G-513-C8001	C-8001
G-513-3	C-1100
G-513-2	C-1105
G-513-1	C-1002
PART NUMBER	MATERIAL

DIM RANGE	VERSADAMP & ISODAMP TOL
0<DIM<=2 [.078]	± 0.15 [.006]
2 [.078]<DIM<=25 [.98]	± 0.25 [.010]
25 [.98]<DIM<=50 [1.969]	± 0.4 [.016]
50 [1.969]<DIM	± 0.6 [.024]

UNLESS OTHERWISE SPECIFIED UNITS ARE: MM [IN] TOLERANCE FOR ANGLES: ±1.0°	MATERIAL:	AEARO TECHNOLOGIES LLC * a 3M company		
	SEE TABLE ON LEFT	TITLE GROMMET - ASSYMETRIC NON-RIBBED		
ALLOWABLE FLASH: .12MM [.005]	QUALITY CONTROL: MUST COMPLY WITH E-A-R SPECIALTY COMPOSITES SUPPLIER QUALITY MANUAL REQUIREMENTS	SIZE	DRAWING NO.	PAGE NO.
GATE: ±.15MM [.006]	NOTES: ANY FEATURE NOT DIMENSIONED IN PRINT MUST BE VISIBLY PRESENT, UTILIZE 3D CAD FOR CREATION	B	G-513-X	1 OF 1
CALC WT. 3.5 GRAM REF				

1

2

3

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D

C

B

A

D

C

B

A